

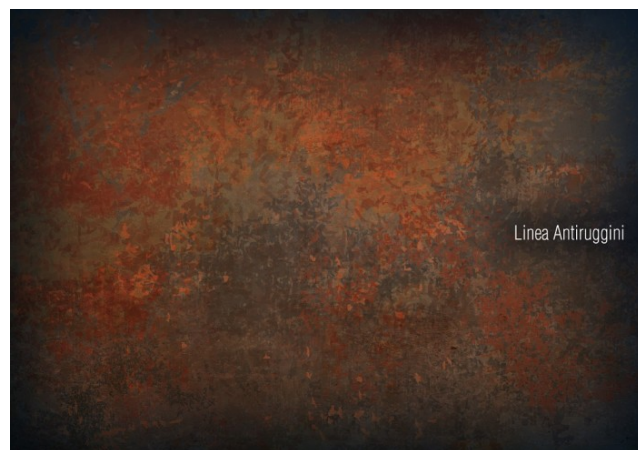
RESIDUR



Resistant to corrosion

It is suitable for any substrate

Unsaponifiable, elastic



Code

0506

Description

One - component anti - corrosive primer formulated with unsaponifiable resins and anti - corrosion pigments. It has an excellent elasticity and adhesion on various substrates: steel, galvanized steel, light alloys, and so on.

Use

This product is used as an anchoring primer for difficult substrates such as galvanized steel, light alloys.

Appearance of the film

Matt

Color

yellow- green

Component

1

Hardening

Physical hardening through evaporation of solvents

Specific weight

0,960 gr/ml

Volume of solids	12 %						
VOC	750 gr/ liter						
Minimum thickness	15 - 30 micron						
Estimated yield	4 m ² / litre for a thickness of 30 microns						
Flash point	<table> <tr> <td>Component A</td><td>25°C</td></tr> <tr> <td>Thinner</td><td>23°C</td></tr> </table>	Component A	25°C	Thinner	23°C		
Component A	25°C						
Thinner	23°C						
Preparation of surfaces	New surfaces: Steel: mechanical or manual cleaning in order to remove compact calamine, rust traces. Galvanized steel or light alloys: Remove any traces of oxides by a mechanical or manual cleaning. Degrease the surface with suitable alkaline solutions or with a nitro thinner. Make sure that the substrate is well dry and humidity - free.						
Preparation of the product	Mix the product before the use and add the thinner <table> <tr> <td>Component A</td><td>100</td></tr> <tr> <td>Thinner</td><td>0 - 5 % nitro thinner</td></tr> </table>	Component A	100	Thinner	0 - 5 % nitro thinner		
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Environmental conditions	<table> <tr> <td>Ambient temperature:</td><td>from + 5 to 40° C</td></tr> <tr> <td>Temperature of the support:</td><td>> 5° C</td></tr> <tr> <td>Humidity:</td><td>0 - 85 %</td></tr> </table> In order to prevent the formation of condensation, it is necessary that the temperature of the substrate is at least 3° C above the dew point.	Ambient temperature:	from + 5 to 40° C	Temperature of the support:	> 5° C	Humidity:	0 - 85 %
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Temperature of the support:	> 5° C						
Humidity:	0 - 85 %						

Drying and hardening time

For the thickness of 20 microns	10° C	20° C	30° C
Dry to touch	6	1	0,5 hours
Dry in depth	12	4	2 hours

Time of overpainting

Minimum (hours)	10° C	20° C	30° C
	12	4	2 hours
Maximum	unlimited in the absence of contaminants		

Application

Brush, spray
If you use the brush, you have to use nylon or natural bristle brushes.
For the application, it is necessary to use the method of crossing coats.

Shelf life

6 months in a cool and dry place (max 40° C))

Packs

Comp A 2,5 lt. 0,500 lt. Thinner 1,5, 25 lt