

## Scheda Tecnica

## **Zincon**









One coat resistant to the bad weather

Suitable for any support

Resistant to the abrasion



Code 0105

Description Finishing product based on modified thermoplastic acrylic resins

Use It is used as a one coat product on metal supports such as iron, aluminium, cold or hot galvanized iron. It provides a good protection in rural or moderately aggressive

environments.

Appearance of the film semi-gloss

Colour White and colors ral

1 Component

Hardening Physical hardening through evaporation of solvents

Specific weight 1,100 - 1,200

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Volume of solids 41 %

Voc 500 gr/liter

Minimum thickness 60 micron

Estimated yield 6,8 m<sup>2</sup> / litre for a thickness of 60 microns

Flash point 34°C

Temperature resistance Max 110° C continually 200° C irregularly

Preparation of surfaces New metal supports:

Remove from the surface dust and contaminants such as fats, oils, zinc salts, and so

on.

For new cement

In order to free from dust, apply a diluted coat followed, after 12 hours, by a second

coat, that can be undiluted or slightly diluted.

Preparation of the product Mix the product before use and add the diluent

Component A 100
Diluent: synthetic diluent 15 % - 30 %

10 % - 15 % (second coat)

Ambient temperature: from + 5 to 40° C

Temperature of the support:  $> 10^{\circ}$  C Humidity: 0 - 85%

In order to prevent the formation of condensation, it is necessary that the

temperature of the substrate is at least 3° C above the dew point.



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Drying and hardening time

For thicknesses of 60 microns 10° C 20° C 30° C Dry to touch 6 hours 1 hour 0,5 hour 2 hours Dry in depth 18 hours 4 hours

Time of overpainting

30° C Minimum (hours) 10° C 20° C 24 6 4

Maximum unlimited in the absence of contaminants

**Application** 

Brush, roller, spray

If you use the brush, you must use nylon or natural bristle brushes.

If you use the roller, you must use medium-haired rollers.

For the application, use the technique of the crossing hands.

Shelf life

2 years in a cool and dry place (max 40° C)

**Packs** 

Lt. 2,5; Lt. 0,750