

CEMENTIK



Matt primer

Good adhesion and sanding



Code

0402

Description

Primer filler based on modified glycerophthalic resins

Use

This product is used as a primer coat on wood before applying synthetic enamels or as an intermediate paint on primed metal surfaces.

Appearance of the film

Matt

Color

White

Component

1

Hardening

Physical hardening through evaporation of solvents and oxidative polymerization.

Specific weight	1,580 gr / ml						
Volume of solids	58%						
VOC	380 gr/ liter						
Minimum thickness	50 - 60 micron						
Estimated yield	9 m ² / litre for a thickness of 50 microns.						
Flash point	<table> <tr> <td>Component A</td><td>40° C</td></tr> <tr> <td>Thinner</td><td>34° C</td></tr> </table>	Component A	40° C	Thinner	34° C		
Component A	40° C						
Thinner	34° C						
Temperature resistance	80° C continuously, 120° C discontinuously						
Preparation of surfaces	New wood: Sand to remove dirt and various contaminants. Old paints: Sanding or washing to remove greases or dirt						
Preparation of the product	Mix the product before the use and add the thinner: <table> <tr> <td>Component A</td><td>100</td></tr> <tr> <td>Thinner</td><td>Synthetic thinner 5 - 10 % depending on the thickness of the dry film</td></tr> </table>	Component A	100	Thinner	Synthetic thinner 5 - 10 % depending on the thickness of the dry film		
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Environmental conditions	<table> <tr> <td>Temperatura da:</td><td>+ 5 a 40°C</td></tr> <tr> <td>Temperatura supporto:</td><td>> di 10°C</td></tr> <tr> <td>Umidità:</td><td>0 - 80%</td></tr> </table> Per prevenire la formazione di condensa è necessario che la temperatura del supporto sia almeno di 3°C superiore al punto di rugiada.	Temperatura da:	+ 5 a 40°C	Temperatura supporto:	> di 10°C	Umidità:	0 - 80%
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Tempi di indurimento

Ambient temperature: from + 5 to 40° C
Temperature of the support: > 10° C
Humidity: 0 - 80 %
In order to prevent the formation of condensation, it is necessary that the temperature of the substrate is at least 3° C above the dew point.

Drying and hardening time

Minimum (hours): 10°C - 12 hours; 20°C - 8 hours; 30°C - 6 hours
Maximum: unlimited in the absence of contaminants

Application

Brush or spray

Shelf life

2 years in a cool and dry place (max 40° C)

Packs

Comp A: Lt. 2,5 Lt. 0,500