

Epofond



High, solid, epoxy primer

It has an excellent anti - corrosive action



Code

0213

Description

It is an epoxy - polyamide primer: it has an effective anti - corrosive action with barrier effect and it adheres on many substrates such as aluminum, fiberglass, galvanized sheet metal, and so on

Use

This product is used as a primer for epoxy and polyurethane cycles in environments with medium and high aggressiveness.

Appearance of the film

Matt

Color

Grey

Components

2

Hardening

Chemical reaction between two components

Specific weight

1,410 gr/ml (A + B)

Volume of solids	56%
Voc	540 gr/ liter
Minimum thickness	75 micron
Resa teorica	Estimated yield
Flash point	Component A 27°C Component B 34°C Thinner 27°C
Adhesion	On sandblasted steel: 8MPa, on brushed metal 4MPa
Abrasion resistance	65 mg CS 17 1 Kg 1000 cycles
Salt spray resistance	> 1500 ore
Temperature resistance	Max 120° C continuously, 200° C discontinuously
Preparation of surfaces	Oxidised steel without calamine: Mechanical cleaning at the grade St3, of Svensk Standard SIS 1967 for cycles that are not subject to immersion. SA 2 ½ sandblasting for cycles that are subject to immersion
Preparation of the product	Mix the product according to the following ratio by weight: Component A : 100 Component B : 15 Mix Component A separately and then add Component B and mix together
Thinning	5 - 10 % with an epoxy thinner depending on the applications

Induction time

Not expected

Pot life

> 8 hours a 20°C

Environmental conditions

Ambient temperature: from + 10 to 35° C
Temperature of the support: > 10° C
Humidity: 0 - 70 %
In order to prevent the formation of condensation, it is necessary that the temperature of the substrate is at least 3° C above the dew point.

Drying and hardening time

For the thickness of 100 microns (wet)	10° C	20° C	30° C
Dry to touch	6	3	2 hours
Dry in depth	10	6	4 hours

Time of overpainting

	10° C	20° C	30° C
Minimum (hours)	10	8	5 hours
Maximum (months)		1	

Application

Brush, roller, airless, spray
If you use the brush, you have to use nylon or pure bristle brushes.
If you use the roller, you have to use medium - haired rollers.
For the application, use the method of crossing coats.
Airless:
Nozzle size: 0,46 mm (0,018 inch)
Air pressure: 150 bar

Shelf life

2 years in a cool and dry place (max 40° C)

Packs

Kg. 11,500 (10+1,500)
Kg. 4,600 (4 + 0,600)
Kg. 1,150 (1 + 0,150)